

# Research of Fast Reactor in-core Fuel Management

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## ABSTRACT

As a most important way to improve the reactor's performances like the economy, the breeding ratio etc, in-core fuel management becomes a significant research area for nuclear reactor, including fast reactor which is a main reactor type in the generation IV reactor types. In this paper, an advanced algorithm based on Character Statistic Algorithm(CSA) is proposed and applied in the optimization work of China Experiment Fast Reactor(CEFR), which is the first fast reactor in China and reached its first criticality in 21 July 2010. The work is done for the equilibrium cycle Loading Patterns(LP) of CEFR and the results show that the advanced CSA can be successfully used for CEFR LPs optimization and provide the method for commercial fast reactor fuel management.

### Methodology—CSA

**Character Statistic Algorithm(CSA)** —developed by Institute of Nuclear and New Energy Technology, Tsinghua University  
 —for the optimum LPs search, has been proven to be more effective than Gas in previous work  
 —employ a character related to the global information to guide the search  
 —kind of Evolutionary Algorithms, good global properties and efficiency

**Character definition:**  
 — $k_{eff}$ :  $k_{eff}$  of assembly in location  $i$   
 — $w_i$ : weight factor, we can get it according to experience  
 — $j$ : assemblies around the central one  $i$

$$G_i = w_i k_{eff,i} + \sum_{j=1}^n w_j k_{eff,j}$$

**The main steps of CSA:**  
 > Initialize the sample(the size depend on the problem) randomly; provide the good global properties  
 > Do the statistic for the character from the sample: to get the statistical curve for the sample  
 > Generate new LPs(same size as the sample)  
 > Do the statistic for the character from the sample  
 > Compare the curves between sample and new solutions  
 > Update the sample  
 If stop criteria are not met, go to step 2, otherwise end the search

### Methodology—Advanced CSA

**vector of fuel location:**  $\{1,2,3,\dots,N_{fuel}\}$  every number indicates a location in the core  
**vector of fuel assemblies:**  $\{1,2,3,\dots,N_{fuel}\}$  every number indicates a specific fuel assembly  
**Information that contained in a specific LP:**  
 > Fuel location  
 > Fuel assembly in this location  
**Introduce the location factor  $P_i$ :**  
 Definition of  $P_i$ : factor of location  $i$   
 Consider the effect of fuel location, we can get a new description of character:

$$G_i = (w_i k_{eff,i} + \sum_{j=1}^n w_j P_j k_{eff,j}) P_i$$

**Some assumption:**  
 >  $k_{eff}$  for control rods and reflectors: 0  
 >  $P_i$  for control rods and reflectors: 0  
**How to get the  $P_i$ ?**  
 > Load the right fuel type to the corresponding  
 > Do the core calculation to get the power distribution  
 > Convert the power distribution to location factor  $P_i$

**Relative power prediction**

**CSA**

**Advanced CSA:**  
 It is more close to the real power  
 Utilization of  $P_i$  take the core-dependent information into account

### Application—Core description of CEFR

**CEFR equilibrium cycle:**  
 Number of fuel assembly: 81  
 Enrichment of fresh fuel: 54.4%wt  
 Refueling region: 2 (divided to inner core and outer core)  
 Number of control rods: 8 (A3: 3 KC:3 PC:2)  
**The fuel assemblies, SAs and SHs are strictly 1/3 of rotational symmetry.**

**Simplification:**  
 Symmetry property: 1/3  
 Number of fuel assembly: 27  
 Refueling region: 1  
 Computing time for simplified CEFR: 1-2s per LP  
 Total LPs calculated in this paper: 2000  
 Total computing time: ~1h

**Core calculation code:**  
 A three dimension nodal method diffusion code called HND  
 Computing time for CEFR: >10s per LP

**Simplification:**  
 Symmetry property: 1/3  
 Number of fuel assembly: 27  
 Number of refueling batches: 3  
 Refueling region: 1  
 Initial cycle length: 80  
**Main constraints:**  
 Maximum burn-up: 50MWd/kgHM  
 Maximum linear power density for fuel pins: 43kW/m

**Algorithm selection—Core simplification—Programme work**

### Application—Results

**Validity of selected algorithm:**  
 If we ignore the constraints, the layout of the best LP should be:  
 Fresh fuel—low burn-up fuel—high burn-up fuel from inner core to outer core

Take the theoretic best LP as central point, interchange the fuel assemblies, we can get a best LP's region  
 —>the optimum LP we get is in this region  
 —>the algorithm and the code programmed can find the best region  
 —>the algorithm and the code programmed is effective

Curve A: randomly generate 2000 then choose the best one  
 Curve B: with optimization algorithm search

**Iteration of optimization for simplified CEFR**

**Analysis of optimum LP**

	$k_{eff,0}$	Cycle Length/d	Maximum Burn-up/ (MWd/kgHM)	Minimum Burn-up/ (MWd/kgHM)	Average Burn-up/ (MWd/kgHM)	Maximum Linear Power/ (kW/m)
Curve A	1.0162	103	52.76	47.39	50.88	38.8
Curve B	1.0165	106	53.64	50.09	52.36	38.9
CEFR	80	48.08	37.97	43.78	38.4	

**CEFR: means the LP for CEFR equilibrium cycle now**  
 —no simplification,  
 —no fuel shuffling when refueling,  
 —2 fuel regions with different discharge fuel numbers

## CONCLUSIONS

- > The advanced description of character for CSA can predict the power distribution of different LP more accurately, this kind of core-dependent information is good for the LP search.
- > The selected algorithm and the code programmed based on it is effective for simplified CEFR LPs optimization, it can find the best solution or the best region.
- > The optimization for simplified CEFR is effective, the optimum LP has better cycle length and better average burn-up without exceeding the constraints.
- > Comparison with existing LP for CEFR, we can suggest that fuel shuffling should be considered in the refueling process, it can improve the utilization rate of fuel.

## Additional information

**Some other work in my thesis but not in this paper**

Preliminary study of large fast reactor fuel management  
 Preliminary study of fuel management without fuel shuffling

**Fuel strategy**  
 Cycle I  
 Cycle II  
 Cycle III  
 Cycle IV

**Advanced CSA-Perturbation method:**  
 Combined CSA with perturbation theory  
 Good optimization efficiency  
 No harm to the global properties of advanced CSA in this paper.  
 Results show that optimization efficiency for CEFR increases almost 50%.  
 —kind of multi-cycle optimization problem